

### Technical Data Sheet

## Glastherm® HT 250 HQ

GFK-EP

#### Typical characteristics

- Fibre-reinforced composite material developed for applications in field of thermal insulation (max. continuous operating temperature 250°C)
- Low thermal conductivity
- High compressive strength

#### Typical industries

- 化学处理行业
- 机械工程行业
- 管路
- 石油和天然气

	Test method	Unit	Guideline value
<b>Mechanical properties</b>			
Density	ISO 1183	g / cm <sup>3</sup>	2,0
Flexural strength <sup>⊥</sup>	ISO 178	MPa	600
Modulus of elasticity in flexion <sup>⊥</sup>	ISO 178	MPa	30000
Compressive strength <sup>1) ⊥</sup>	ISO 604	MPa	700
Compressive strength <sup>1) ⊥</sup> +200°C	ISO 604	MPa	510
Tensile strength II	ISO 527	MPa	400
Impact strength <sup>⊥</sup> (Charpy)	ISO 179	kJ / m <sup>2</sup>	300
<b>Thermal properties</b>			
Thermal conductivity <sup>2) ⊥</sup>		W / (m * K)	≈ 0,27
Coefficient of linear expansion II	TMA (Mettler)	10 <sup>-6</sup> x K <sup>-1</sup>	≈ 10 - 15
Max. continuous operating temperature		°C	250
<b>Physical properties</b>			
Water absorption (4mm thickness)	ISO 62	%	0,1

⊥ = perpendicular to the lamination II = parallel to the lamination

<sup>1)</sup> Sample size: 20 x 20 x 20 mm

<sup>2)</sup> Thermal conductivity calculated by means of reference measurements on samples of 300 x 200 x 10 mm

The data stated above are average values verified on the basis of regular statistical tests and controls. All information in this publication is based on current technical knowledge and experience. Due to the large number of possible influences during processing and application, it does not exempt the user/processor from carrying out their own tests and trials.

Responsibility for the evaluation of the end product for the intended use and compliance with the applicable relevant legal requirements lies exclusively with the user/processor as well as the distributor of the respective product/end product. Suggested uses do not constitute an assurance of suitability for the recommended purpose. The information in this publication and our declarations in Connection with this publication do not constitute acceptance of a guaranteed or warranted characteristic. Guarantee declarations require our separate express written

[ri-inquiry@roechling.com](mailto:ri-inquiry@roechling.com) • [www.roechling.com/industrial/materials](http://www.roechling.com/industrial/materials)

Print: 02/05/2025 • Release: 20/09/2023

PIM-Version: 729 • PIM-ID: 716637 • PIM-Code: 729-54-11.12.3-7.5.5-16

Company-IDs: 20000-1

Page 1 / 2 (Dates in DD/MM/YYYY)



declaration in order to be effective. We reserve the right to adapt the product to technical progress and new developments. The products described in this publication are only sold to customers with the appropriate expertise and not to consumers. Please do not hesitate to contact us if you have any questions or if you experience any specific application problems. If the application for which our products are used is subject to an official approval requirement, the user/processor is responsible for obtaining these approvals. Our application recommendations do not exempt the user/processor from the obligation to examine and, if necessary, clarify the possibility of infringements of third-party rights. In all other respects, we refer to our General Terms and Conditions (GTC). These are available at: [www.roechling-industrial.com/gtc](http://www.roechling-industrial.com/gtc)



**[ri-inquiry@roechling.com](mailto:ri-inquiry@roechling.com) • [www.roechling.com/industrial/materials](http://www.roechling.com/industrial/materials)**

Print: 02/05/2025 • Release: 20/09/2023  
PIM-Version: 729 • PIM-ID: 716637 • PIM-Code: 729-54-11.12.3-7.5.5.5-16  
Company-IDs: 20000-1

Page 2 / 2 (Dates in DD/MM/YYYY)

